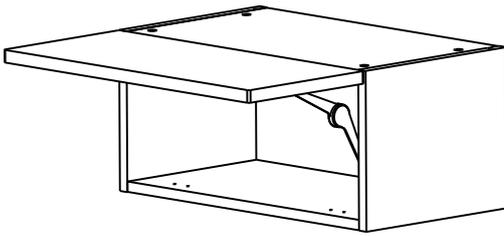
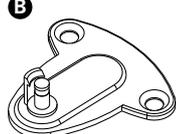
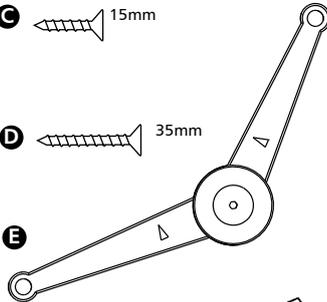
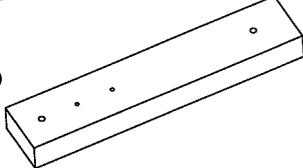
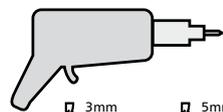


## ASSEMBLY GUIDE

# DOOR STAY

Panels	Hardware	Minimum Tools required
	<p>1 x <b>A</b> </p> <p>1 x <b>B</b> </p> <p>4 x <b>C</b>  15mm</p> <p>2 x <b>D</b>  35mm</p> <p>1 x <b>E</b> </p> <p>1 x <b>F</b> </p>	<p>Cross Head Screwdriver </p> <p>Hammer </p> <p>Drill    3mm Drill Bit   5mm Drill Bit</p> <p>Level </p> <p>4mm Allen Key </p>

## Before you Start ...

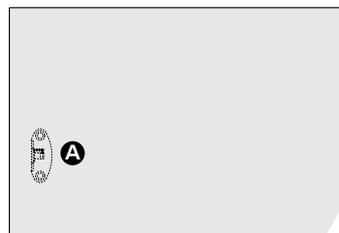
**WARNING:** Installation should be performed by a competent person only. This product could be dangerous if incorrectly installed. If any parts are missing or there is a problem with the door stay, please call the Manufacturers' Helpline on **01769 575500**, and their team will get things sorted.

 Video assembly guides can be viewed at [www.mycabinetguide.co.uk](http://www.mycabinetguide.co.uk)

**Cleaning** – Use mild soap and water only. Do not use abrasive cleaners.

**1** Fit bracket **A** to the door in the pre-marked positions, (note whether you are fitting this to the LH or RH side of the door), with the axis pointing towards the inside of the cabinet, as shown, using 2 x screws **C**.

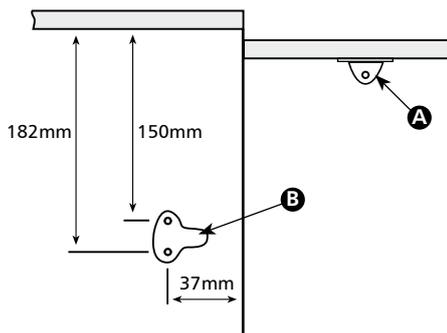
(Please check these positions with those shown at the end of this guide. If they are different, you will need to drill pilot holes in the correct positions).



## Lay on Doors

- 2** Drill 2 x 3mm diameter holes, 6mm deep, in the positions shown, (either LH or RH as desired), and then fix bracket **B**, using 2 x screws **C**.

The vertical dimensions are from the underside of the top panel, and the horizontal dimension is from the front edge.

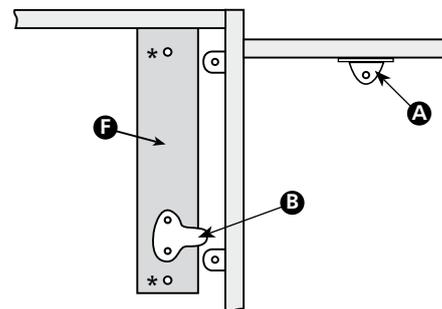


Dimension shown are for the door to open to 90°

## Inset Doors

- 3** Fit the door frame first, and then position the spacer **F**, as shown, ensuring that it is flush with the frame brackets, (unless you have purchased doors from the Chillingham range, in which case you will need to set panel **F** 6mm away from the frame brackets, in order to allow correct operation of the stay **E**), and fix using 2 x screws **D**.

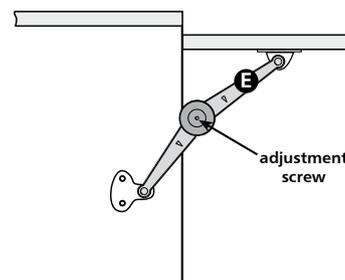
Note, panel **F** can be fitted for LH or RH operation, as desired.



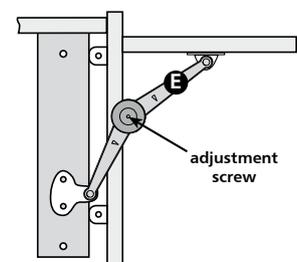
Fit bracket **B** to either the end panel for Lay-on, or the spacer for Inset, and secure using 2 x screw **C**.

- 4** Fit door stay **E** as shown. The stay is designed to "click" onto the brackets **A** and **B**. Finally, to increase or decrease the door stay force, use a 4mm allen key in adjustment screw as shown.

### Lay on Doors

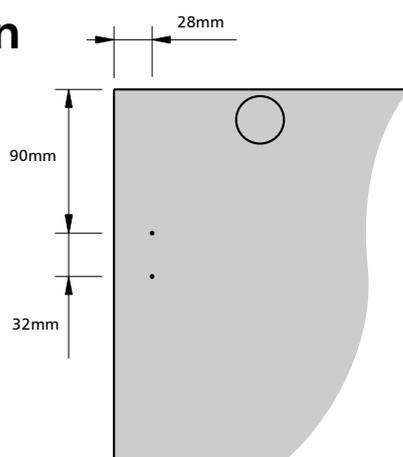


### Inset Doors



**NOTE:** Some doors may require pre-drilling of pilot holes, in order to fix the door bracket **A**. In this instance, please find drilling positions below. Dimension shown are for the door to open to 90°

### Lay on



### Inset

