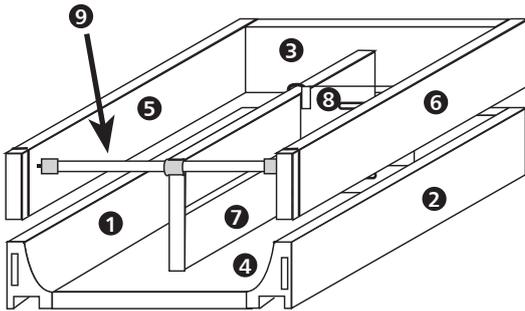


ASSEMBLY GUIDE

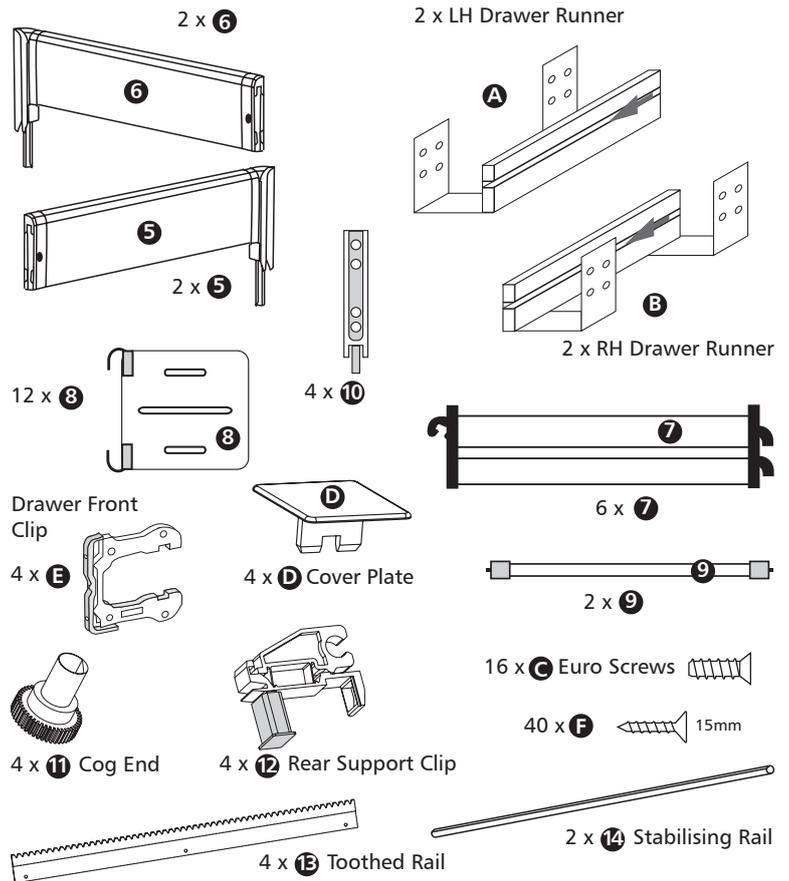
PAN DRAWERS

Drawer Box

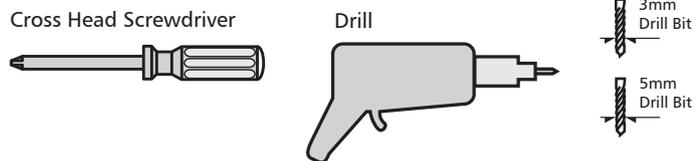
Hardware



- 1 LH Drawer Side
- 2 RH Drawer Side
- 3 Drawer Back (metal)
- 4 Drawer Base
- 5 LH Drawer Side Extension
- 6 RH Drawer Side Extension
- 7 Centre Divider
- 8 Adjustable Divider
- 9 Front Rail
- 10 Drawer front Securing Plate



Minimum Tools required



Before you Start . . .

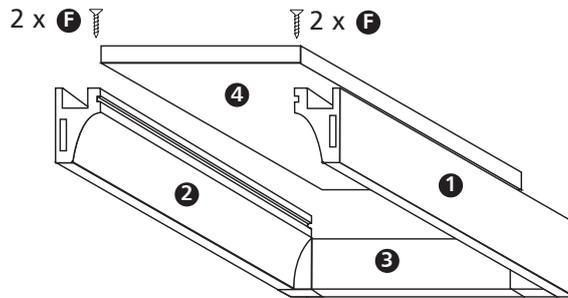
WARNING: Installation should be performed by a competent person only. This product could be dangerous if incorrectly installed. If any parts are missing or there is a problem with the door stay, please call the Manufacturers' Helpline on 01769 575500, and their team will get things sorted.

▶ Video assembly guides can be viewed at www.mycabinetguide.co.uk

Cleaning – Use mild soap and water only. Do not use abrasive cleaners.

Assembly of Pan Drawer System

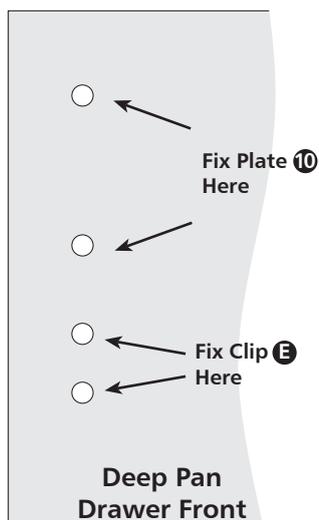
Clip Drawer Sides ① and ② to Metal Drawer Back ③.
Turn Drawer upside down and slide Base Panel ④ into position.
Secure with 2 x ⑤ screws per side.



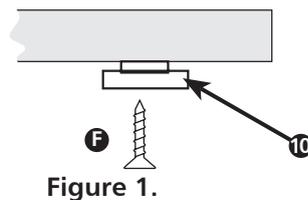
NOTE: When building the curved pan drawers, the drawer base ④ should not be secured in place until after the drawer front has been secured. This should ensure a minimum gap between the drawer base and the drawer front.

Pan Drawer Fittings

1. Identify drawer front clip ⑤ (2 per drawer front)
 2. Hold plastic clip in one hand, and with other hand 'unlock' metal part of clip by swivelling through 90°
 3. Secure metal clip ⑤ to back of drawer front with 2 x ⑥ screws. Reposition plastic portion of clip by swivelling it back through 90°
- * Repeat this procedure for fixing other clip



4. Remove plastic drawer front securing plates ⑩ from front ends of drawer side extensions by holding 'extended pull tab' and pulling downwards to withdraw. Affix securing plates (keeping 'pull tabs' at bottom) to drawer front with 2 x ⑥ screws into top & bottom holes only. (see fig1. and fig2.)



5. Present drawer front with its clips facing towards front of drawer sides, and insert both plastic clips into drawer sides - pushing carefully until fully located.

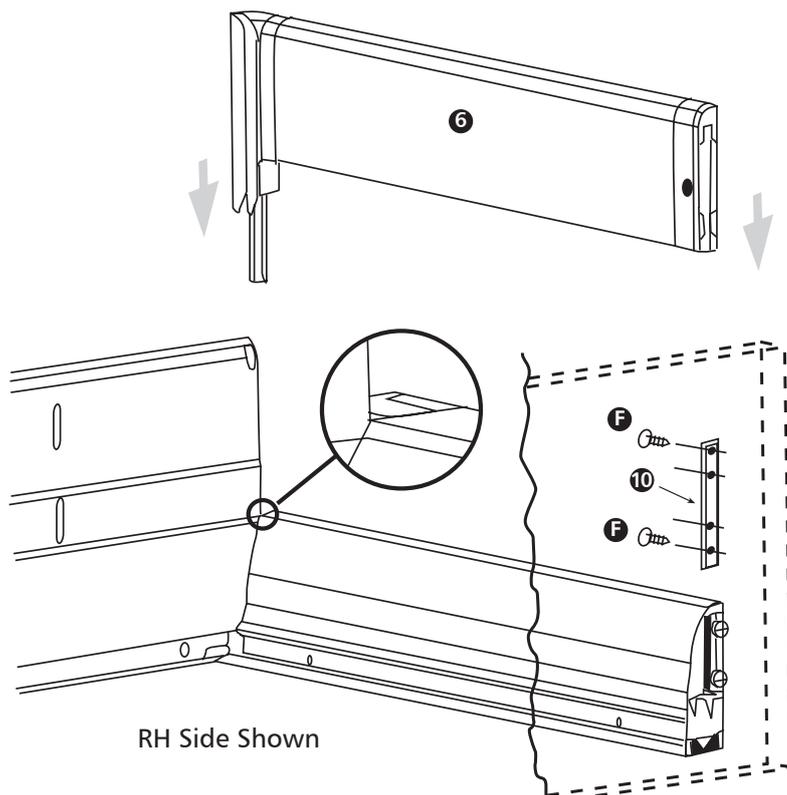
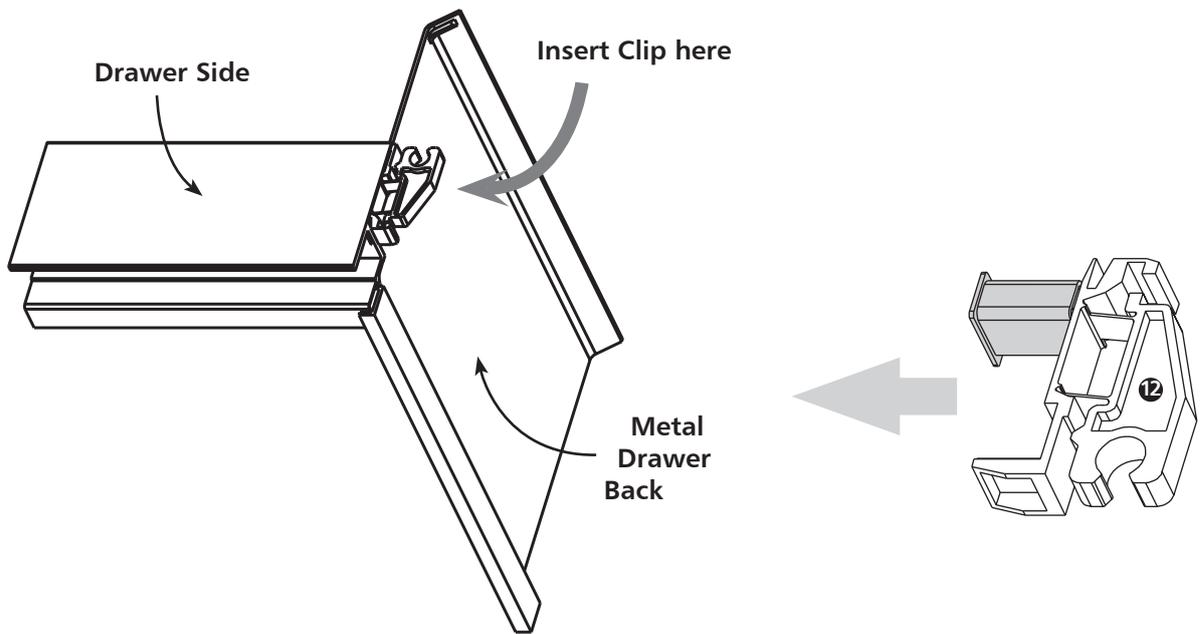


Figure 2.

Pan Drawer Fittings continued . . .



6. Now place the drawer down on the front face, and insert the stabilising clips 12 at the back of each drawer side, (there is a small snap-on piece (shaded), which should be removed, before fitting) as shown. Now identify both left and right hand drawer extensions 5 and 6, and push into place as shown in Figure 2, ensuring that the stabilising clips are held firmly in place. Now fit a cog end 11 to each end of the metal stabilising bar 14, and then fit this to the two stabilising clips 12 and push in, to locate.

7. Identify Front Rail 9 which has spring loaded ends. Secure Front Rail to front of drawer side extensions by pushing downwards as shown in fig3.

Spring loaded ends will engage with small recessed slots.

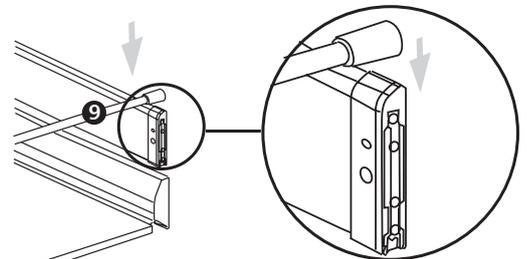


Figure 3.

FRONT RAILING MOUNTING

8. Identify centre divider 7. Ease locating lugs into Metal Back Panel and centralise curved moulding over Front Rail 3. Push down to engage (see fig.4)

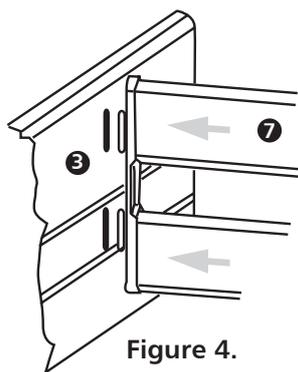


Figure 4.

9. Place adjustable divider 8 to required position within drawer unit, and secure to centre divider (with large curved moulding at top) by firmly pushing downwards to engage (see fig.5)

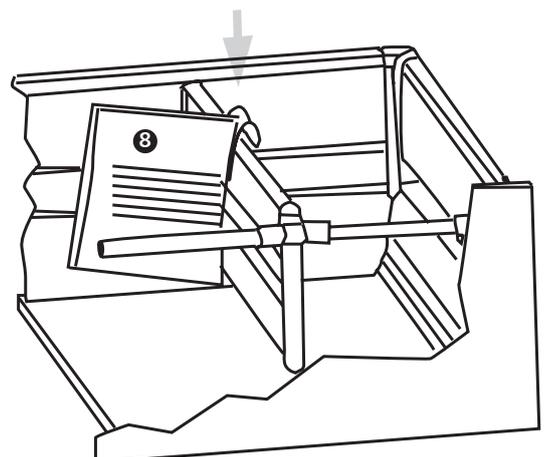
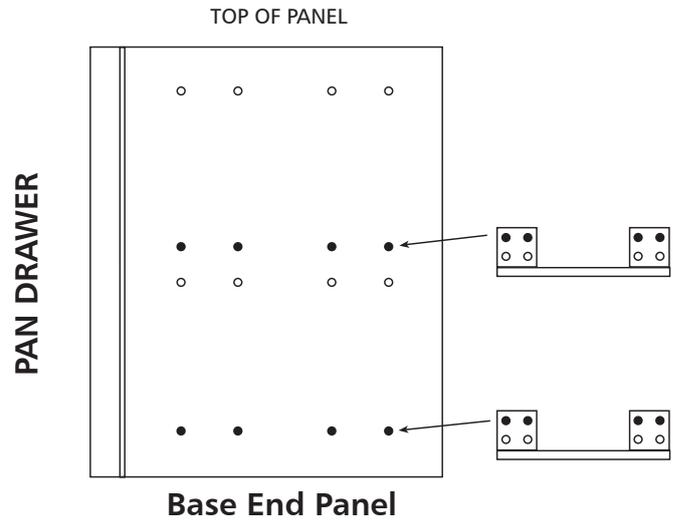


Figure 5.

Positioning / Fitting of Drawer Runners

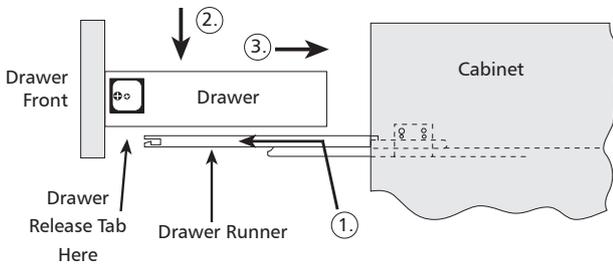
Assembly:

1. Before fitting drawer runners to base end panels, check that you have a 'pair' of runners for right and left hand operation. Pull top metal runner fully towards you to establish 'handing'.
2. Refer to illustration across to match correct runner bracket holes to base end panel holes (RH panel shown), then fix runner with 4 x Euro screws **C** - Repeat for LH end.



Positioning / Fitting of Completed Drawer

To Fit Drawer

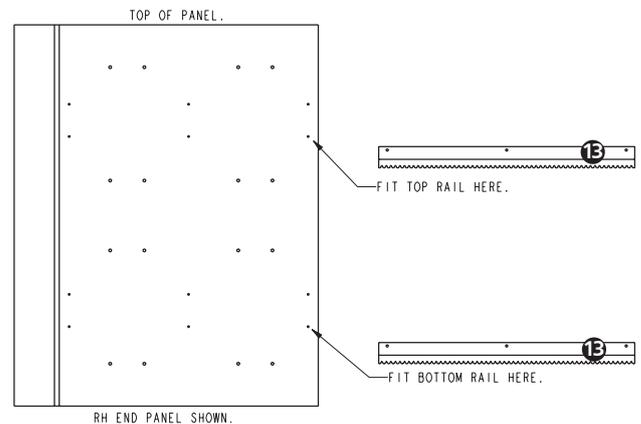


1. Extend drawer runners fully out and place completed drawer onto runners as shown.
2. Carefully push down on the drawer, to ensure correct location.
3. Now carefully push drawer in until you hear it 'click' into position

To Remove Drawer

Pull drawer out until it stops. Press both drawer release tabs up and carefully pull the drawer further out to release it from the runners. You can now lift the drawer off the runners.

To Fit Toothed Rail



The toothed rails should be fitted, as shown, using 3 x **F** screws each, before fitting the drawers, in order to stabilise the drawer itself, during operation. The cogs fitted to the back of the drawers should then run smoothly along these rails.

Final Adjustment of Drawer Front

For **Vertical** adjustment, loosen screws **1** adjust Drawer front to desired position, re-tighten screws **1**.

For **Horizontal** adjustment, turn screw **2** clockwise or anticlockwise for required positioning.

To complete unit, lock Drawer front to Drawer sides by inserting 2 x **D** cover plates into adjustment screw recesses.

