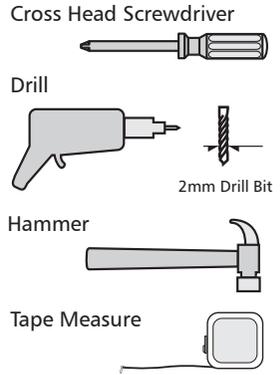
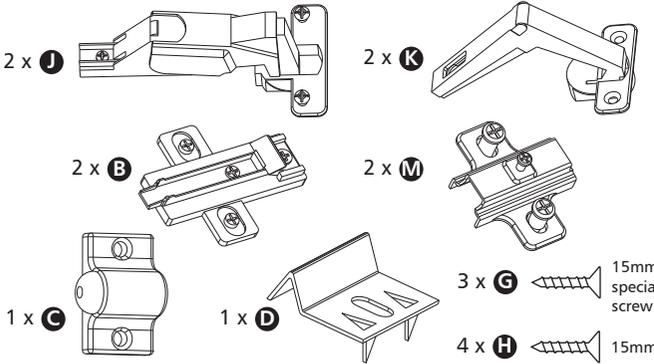


OVERLAP STYLE DOORS L SHAPED FRAMED DOOR FIXING

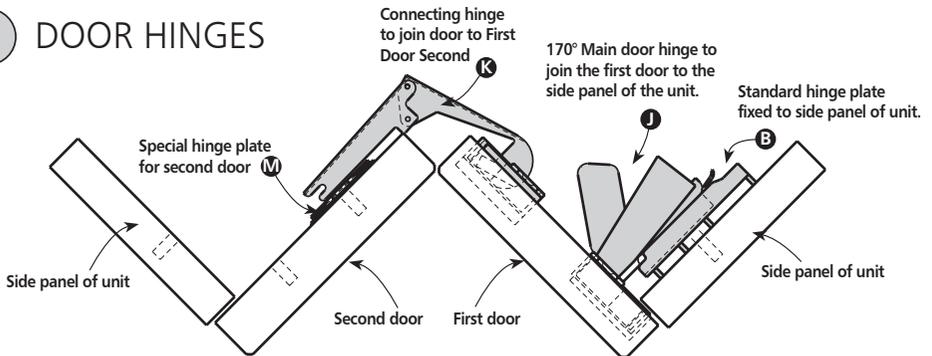
ASSEMBLY GUIDE

Hardware

Minimum Tools required



1 DOOR HINGES



1. First select the door with 4 large pre-drilled hinge holes
2. Fit the two main hinges **J** into the two holes on one edge of the door and secure using the pre-fitted screws. Note that on some doors the main hinge holes and connecting hinge holes are drilled at different distances from the door edge. The correct holes for the main hinges can be identified by measuring in from the door edge, as illustrated.
3. Fit the two connecting hinges **K** into the remaining hinge holes and secure using screws **H**.
4. Making sure that the clip release lever is towards the back, fix the main hinge mounting blocks **B** to the cabinet side panel, locating into the pre-drilled fixing holes.
5. Fix the connecting hinge mounting plates **M** to the second door, locating into the pre-drilled fixing holes.

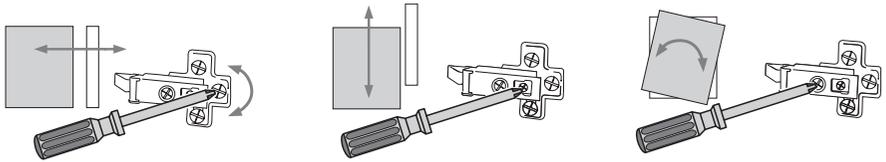
continued . . .

- Position the first door against the cabinet and clip the main hinge arms onto the mounting blocks.
- Connect the second door to the first by locating the connecting hinge arms onto the mounting plates and tightening the fixing screw.

- Adjust the hinges as required by following the diagrams below.

Note: When fitting a handle to the second door, the screw head should be countersunk.

Turn screws as shown to adjust door position

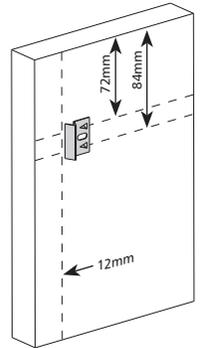


NOTE: The door catch and plate should be positioned towards the top or bottom of the door, so as to be closest to your chosen position for the door handle.

2 FITTING OF STRIKE PLATE

Depending on the desired catch position (see note above), measure up or down from the inside top of the side panel, on the opposite side to the main hinges, and draw two horizontal lines, one at 72mm, and one at 84mm.

Then draw a vertical line, 12mm in from the front edge of the side panel, through the two horizontal lines, and then, using a 2mm drill bit, carefully drill the two intersect points to a depth of approximately 5mm. Position the spikes in the back face of strike plate **D** in these holes, with the main section of the plate facing the front edge of the side panel, and gently hammer into place. Now carefully drill a hole into the side panel, through the centre hole of plate **D**, at least 10mm deep, using a 2mm drill bit, making sure not to drill right through, and securely fix the plate into position with 1 x screw **G**.



3 FITTING OF DOOR CATCH

On the back of the second door, (opposite side to the hinges), mark two fixing positions, 30mm in from the edge of the door, and 83mm and 105mm up or down from the edge of the door, as shown. Carefully pilot drill these positions, using a 2mm drill bit, to a depth of approximately 10mm, making sure not to drill through the door, and then fix the catch **C** to these holes using 2 x screw **G**, ensuring that the ball of the catch is towards the near edge of the door.

