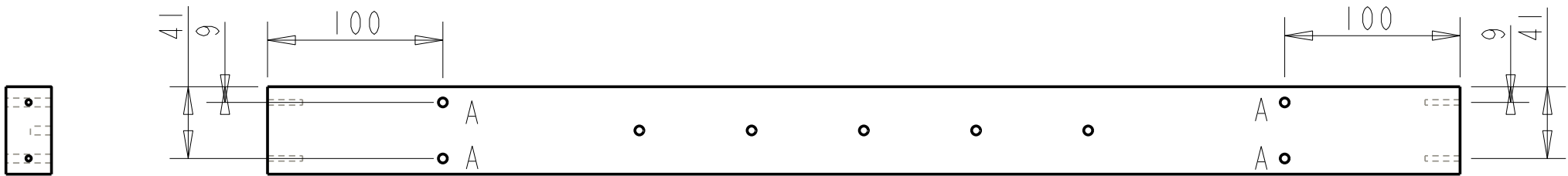


ADDITIONAL DRILLING REQUIRED TO CENTREPOST, FOR FRAME FIXING.



HOLE SPECIFICATION

A = 5mm DIA. THROUGH, (COUNTERSUNK ON INSIDE FACE).

CAREFULLY DRILL 4 HOLES THROUGH THE CENTREPOST, IN THE POSITIONS SHOWN, AND THEN COUNTERSINK TO THE INSIDE FACE.

ON THE INSIDE OF THE FRAME, CAREFULLY MEASURE 120mm FROM THE TOP EDGE DOWN, AND DRAW A HORIZONTAL LINE. NOW DRAW A LINE 16mm IN FROM THE OUTSIDE EDGE OF THE FRAME, AND DRILL A 3mm PILOT HOLE WHERE THE LINES CROSS. REPEAT THIS PROCESS FROM THE BOTTOM EDGE OF THE FRAME.

WITH THE FRAME FIXED TO THE END PANELS, SCREW THROUGH THE CENTREPOST, USING 4 x 40mm SCREWS, AND SECURE THE FRAME IN PLACE.